

## JAM PETROCHEMICAL COMPANY

## HIGH DENSITY POLYETHYLENE - HDPE 5000S

HDPE HD5000S is a high-density polyethylene resin engineered for the monofilament extrusion industry, offering an exceptional balance of high tenacity and robust mechanical strength. Its excellent processability enables high production rates for demanding applications like ropes, fishing nets, and agricultural fabrics. Furthermore, its compliance with food contact regulations makes it a safe choice for woven sacks.

Producer	Applications	Additives
1004	Its strength and processability make it ideal for high-performance	Antioxidants
JAM	filaments used in ropes, nets, technical textiles, and woven sacks.	Acid scavengers
		Antiblock agents   Processing aids

Typical Properties				
Resin Properties	Unit	Typical Value	Test Method	
Density	g/cm³	0.954	ASTM D1505	
Melt Index (190°C/ 2.16Kg)	g/10 min	0.8	ASTM D1238	
Vicat Softening Point	°C	125	ASTM D1525	
Flexural Modulus	МРа	1100	ASTM D790	
Tensile Strength at Yield	МРа	24	ASTM D790	
Tensile strength at break	МРа	39	ASTM D638	
elongation at break	%	>1000	ASTM D638	
HDT	°C	75	ASTM D648	
Notched Izod Impact Strength	J/m	400	ASTM D256/A	