



SHOBEIR SHIMI
WWW.SHOBEIRSHIMI.COM
info@shobeirshimi.com

JAM PETROCHEMICAL COMPANY

ACRYLONITRILE BUTADIENE STYRENE ABS L322

ABS L322 is a type of Acrylonitrile Butadiene Styrene (ABS) polymer. It's a medium-temperature resistant material known for its Medium heat injection Moulding, high flow and Good thermal Stability during processing.

Producer	Characteristic Properties	Applications
JAM	Medium heat injection Moulding - high flow Good thermal Stability during processing	Domestic appliances -Thermal resistant items(front panels, frames etc.) - Electrical sector

Typical Properties

Resin Properties	Unit	Typical	Test Method
Density	g/cm ³	1.04	ISO 1183
Water Absorption	%	0.3	ASTM D 570
Surface resistivity	ohm	10+14	IEC 60093
Melt Flow Rate (MFR)	g/10min	23	ISO 1133
Tensile Strength	MPa	45	ASTM D-638
Strain at break	%	20	ASTM D-638
Flexural Strength	MPa	69	ASTM D 790
Flexural Modulus	MPa	2350	ASTM D 790
Izod Impact Strength Notched	J/m	170	ISO 180/4A
Charpy Impact Strength, Notched	kJ/m ²	10	DIN 53453
Rockwell Hardness	kJ/m ²	R109	ISO 2039/2
Vicat Softening Temperature	°C	99	ISO 306/A120
Deflection temp. under load (annealed)	°C	96	ASTM D 648
Coefficient of linear thermal expansion	10 ⁻⁵ /°C	9	ASTM D 696
Thermal Conductivity	W/(Km)	0.17	ASTM C 177
Moulding Shrinkage	%	0.4-0.6	ISO 294.4