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SHAZAND PETROCHEMICAL COMPANY

HIGH DENSITY POLYETHYLENE PCF55

ARM PCF 55 is recommended as a top coat for a three-layer PE system used in. ARM PCF 55 is a high molecular weight & high-density polyethylene polymer and is colored black. ARM PCF 55 contains finely dispersed carbon black that helps to impart excellent weathering properties.

| Producer | Characteristic Properties | Applications |
|----------|--|--|
| SHAZAND | impact excellent weathering properties | ARM PCF 55 is recommended as a top coat for a three layer PE system used in. |

| Typical Properties | | | |
|-------------------------------------|--------------------|---------------|----------------|
| Resin Properties | Unit | Typical Value | Test Method |
| MFR@190°C. 5 kg | g/10min | 1.13 | ASTM D 1238 |
| MFR@190°C. 21.6 kg | g/10min | 22.8 | ASTM D 1238 |
| FRR (21.6/5.0) | - | 20.2 | - |
| Density @ 23°C | gr/cm ³ | 0.959 | ISO1183-1 |
| Bulk Density ¹³⁰ | gr/cm ³ | 0.619 | ASTM D 1895 |
| Impact Strength (Charpy Index@23°C) | mj/mm ² | 12.7 | ISO 179/1eA |
| Carbon Black Content | % | 2.3 | ASTM D 4218 |
| Carbon Black Dispersion | Rating | Max 3 | BS-2782 |
| Volatiles | ppm | 459 | Hoechst Method |
| Vicat Softening Temperature (B50) | °C | 123 | ASTM D 1525 |
| O.I.T | Min | 67 | ASTM D 3895 |
| Melting Point (DSC) | °C | 130 | 150 11357-3 |
| Shore Hardness, (Shore D.3 Sec) | - | 63.5 | ASTM D 2240 |
| Elongation Break | % | 691 | ASTM D638 |
| Tensile Strength Yield | Mpa | 21.4 | ASTM D638 |
| ESCR | hr | N.A | ASTM D 1693 |
| UV Resistance & Thermal Aging | % | N.A | ISO 21809_1 |